

ABSTRACT OF THE DISCLOSURE

An image forming apparatus having an image carrier, a charging unit for charging the image carrier and residual toner on the image carrier, a
5 charging bias applying unit, an electrostatic image forming unit, a developing unit for collecting the residual toner on the image carrier and visualizing the electrostatic image, and a developing bias regulating unit. The apparatus further comprises an
10 image ratio calculating unit for calculating an image ratio on the basis of the electrostatic image, and a regulating unit for regulating a contrast potential between the developing unit collecting the residual toner and the image carrier on the basis of a
15 calculated image ratio. In the apparatus, an occurrence of the problem of adhesion of toner to a non-image area is prevented by fully collecting transfer residual toner also in forming an image having a high image ratio.

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